



Stamped Paint Masking Tape, P/N: 12345G-Masking-3G (Item 637ms)

for 3G, 2.3G, 1.9G Antenna Series



Stainless Steel: DFARS 252-225-7014/316 Passivated; Chem. Film (MIL-C-5541F, Class 1A); Anodizing (MIL-A-8625F, Type II Class II)

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3M
Scotch® General Purpose Masking Tape 234

Technical Data

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Product Description Scotch® General Purpose Masking Tape 234 is designed to be used in medium temperature paint bake operations.

Product Construction

Backing	Adhesive	Color	Standard Roll Length
Smooth crepe paper treated with a heat and solvent resistant treatment.	Rubber	Tan	55 m (60.17 yds.)*

*Available in metric widths (eg, 24 mm corresponds to 1 inch).

Typical Physical Properties

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

	ASTM Test Method
Adhesion to Steel: 34 cc./in. width (37 N/100 mm)	D-3330
Tensile Strength: 27 lbs./in. width (472 N/100 mm)	D-3759
Elongation at Break: 8%	D-3759
Tape Thickness: 6.0 mils (0.15 mm)	D-3652
Temperature Use Range: Up to 250°F (121°C) for 30 minutes/removes cleanly.	

Features

- Has been laboratory tested on painted panels and found to remove cleanly at bake temperatures of up to 250°F (121°C) for 30 minutes. The actual temperature and time performance may be higher or lower for a given application. Clean removal can vary dependent on surface type, processing conditions (such as multiple bakes), type of paint involved as well as the temperature of the surface at removal. We recommend testing the product under your conditions to determine if it meets your needs.
- Excellent transfer resistance to "difficult to remove from" surfaces like EDPM rubber moldings.
- Tests indicate it is better than conventional masking tapes for sunlight resistance, it is still advised that it not be subjected to outdoor exposure or prolonged periods of sunlight as tape may become difficult to remove.
- Can be qualified for PPP-T-42C, Type I, (CID-A-A-883A).

Application Ideas

- Designed for non-critical paint masking.
- Used throughout industry for holding, protecting, bundling and a vast number of other difficult jobs where a pressure sensitive tape is needed.

Scotch® General Purpose Masking Tape 234

Storage Store under normal conditions of 70°F (21°C) and 50% R.H. in the original carton.

Shelf Life To obtain best performance, use this product within 12 months from date of manufacture.

Product Use All statements, technical information and recommendations contained in this document are based upon tests or experience that 3M believes are reliable. However, every factor beyond 3M's control can affect the use and performance of a 3M product in a particular application, including the conditions under which the product is used and the time and environmental conditions in which the product is expected to perform. Since these factors are unique within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for the user's method of application.

Warranty and Limited Remedy Unless stated otherwise in 3M's product literature, packaging inserts or product packaging for individual products, 3M warrants that each 3M product meets the applicable specifications of the literature. 3M makes no other warranties, express or implied, including but not limited to, any implied warranty of merchantability or fitness for a particular purpose or any implied warranty arising out of a course of dealing, custom or usage of trade. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's application. If the 3M product is defective within the warranty period, your exclusive remedy and 3M's and seller's sole obligation will be, at 3M's option, to replace the product or refund the purchase price.

Limitation of Liability Except where prohibited by law, 3M and seller will not be liable for any loss or damage arising from the 3M product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.

The Institute Adhesive and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001:2008 standards.

	Material: 3M: Scotch Blue Painter's Tape, 651504 or Similar	1
1	MATERIAL PARTS LIST	1
ANTCOM CORP. TORRANCE, CALIFORNIA		
3G & 1G Stamped Masking Tape		
D 12345G-Masking-3G		
SCALE 1/1 SHEET 1 OF 1		

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